

Date: Tuesday, 16/06/2009 10:47:03 AM
 User: Melanie Fauteux

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : HARNESS KIT
Job Number : 48611	
Estimate Number : 10804	
P.O. Number :	Part Number : DISASSEMBLE30
This Issue : 16/06/2009 S.O. No. :	Drawing Number : D412-702-105B
Prsht Rev. : NC	Project Number :
First Issue : / / Type : MACHINED PARTS	Drawing Revision :
Previous Run : 48610	Material :
Written By :	Due Date : 23/06/2009 Qty: 1 Um: Each
Checked & Approved By : MF 09-06-16	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK X 1 D412-702-105B b 47445

REMOVE D3573-1 B 31661 AND RETURN TO STK UNDER ORIGINAL BATCH NUMBER -

REMOVE D3579-046 B 47319 AND GIVE TO QC

SCRAP ALL HARWARE

ADJUST THE SHOULDER HARNESS D3579-046 AND D3573-1 IN ACCPAC UNDER ORIGINAL BATCH NUMBER

2.0	D412702105B	Harness Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Harness Assembly 47445

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-06-16

Date: Tuesday, 16/06/2009 1:13:00 PM

User: Melanie Fauteux

JOB HISTORY : DETAIL

Job Number	: 47445	Customer	: Dart Helicopters Services LLC.				
Estimate Number	: 12856	DWG Name	: HARNESS ASSEMBLY				
Purchase Order #	:	Part Number	: D412702105B				
Complete Date	: 07/05/2009 10:04:42	DWG Number	: ICAD412-702 P79 R3	Rev.	: 3		

DUE DATE		ORDERED		DELIVERED	
30/04/2009	2		2		

1.0 D35731-Adapter INVENTORY ITEM							
DATE	EMPLOYEE	TYPE	Qty		COST		
06/05/2009	QUIR01: Quirion, Sonia	D35731	2.000		\$65.95		
						Lot # 31861 Qty. 1	
						Lot # 45926 Qty. 1	
Subtotal:		QTD:	0	CTD:	2	\$65.95	

2.0 D3579046-Shoulder Harness INVENTORY ITEM							
DATE	EMPLOYEE	TYPE	Qty		COST		
07/05/2009	FAUT01: Fauteux, Melanie	D3579046	2.000		\$660.91		
						Lot # 47319 Qty. 2	
Subtotal:		QTD:	0	CTD:	2	\$660.91	

3.0 K62-CLIP INVENTORY ITEM							
DATE	EMPLOYEE	TYPE	Qty		COST		
06/05/2009	QUIR01: Quirion, Sonia	K62	2.000		\$5.93		
						Lot # 110957 Qty. 2	
Subtotal:		QTD:	0	CTD:	2	\$5.93	

4.0 MS24693S273-Screw INVENTORY ITEM							
DATE	EMPLOYEE	TYPE	Qty		COST		
06/05/2009	QUIR01: Quirion, Sonia	MS24693S273	8.000		\$0.47		
						Lot # 1495 Qty. 8	
Subtotal:		QTD:	0	CTD:	8	\$0.47	

5.0 AN960JD10LL-Washer INVENTORY ITEM							
DATE	EMPLOYEE	TYPE	Qty		COST		
06/05/2009	QUIR01: Quirion, Sonia	AN960JD10LL	8.000		\$0.24		
						Lot # 19600 Qty. 8	
Subtotal:		QTD:	0	CTD:	8	\$0.24	

6.0 MS21042L3-Nut INVENTORY ITEM							
DATE	EMPLOYEE	TYPE	Qty		COST		
06/05/2009	QUIR01: Quirion, Sonia	MS21042L3	8.000		\$1.91		
						Lot # 110844 Qty. 8	
Subtotal:		QTD:	0	CTD:	8	\$1.91	

7.0 SMALL FAB 1 Internal Operation							
DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
06/05/2009	BOUC02: Boucher, Emilie	Run	2.000	0.19	\$3.20	0.19	12.45
Subtotal:		QTD:	2	CTD:	0	0.19	\$15.65

		TIME		COST		REFERENCE ONLY	
Machine Time:		0.19		\$12.45			
Labor:		0.19		\$3.20			
Sub-contract (external Op.):				\$0.00			
INVENTORY ITEM:				\$735.41			
SUB-COMPONENT (SUB-JOB):				\$0.00			
Total:				\$751.06			
COST PER UNIT:				\$375.53			